

PRODUCT SPECIFICATION

(產品規格書)

Ordering information

4573- 15 H B
Series Position H: Housing B: Bulk Package

4573- PIN-T-15K
Series T: Tin Plated 15K Pins Per Reel

PRODUCT NAME (產品名稱)	DOCUMENT No.: (文件編號)	Rev. (版本)	OUPIIN
Wafer 1.25mm Housing 1.25mm & Terminal (RoHS)	4573spec	A2	(歐品)
	Approved (核準)	Checked (審核)	Prepared (製作)
	Q.A. Section Chief	Amy Chiu	SEP.04/2012



PRODUCT SPECIFICATION OF OUPIIN

1. SCOPE (範圍)	3
2. REFERENCE DOCUMENTS (參考文件)	3
3. FEATURE & DIMENSIONS (特徵及尺寸)	3
3.1. <i>PRODUCT DIMENSION (產品尺寸)</i>	3
3.2. <i>PCB/PANEL LAYOUT (印刷電路板佈局)</i>	3
3.3. <i>BILL OF MATERIAL (材料清單)</i>	3
3.4. <i>MECHANICAL & ELECTRICAL CHARACTERISTIC (機械及電器特性)</i>	3
3.5. <i>PACKAGING (包裝)</i>	3
3.6. <i>RATING CURRENT AND RATING VOLTAGE (額定電流與額定電壓)</i>	4
3.7. <i>STORAGE AND OPERATING TEMPERATURE (儲存使用溫度)</i>	4
4. Environmental (環境要求)	4
4.1. <i>SOLDERABILITY (可焊性)</i>	4
4.2. <i>RESISTANCE TO SOLDER HEAT (耐焊接熱)</i>	4
WAVE SOLDERING (波峰焊)	4
1.Preheat (預熱)	4
2.Soldering (焊接)	4
3.Cool Down (冷卻)	4
5. PERFORMANCE AND TEST DESCRIPTION (性能及測試)	5
5.1. <i>REQUIREMENT (要求)</i>	5
5.2. <i>TEST CONDITION (測試條件)</i>	5
5.3. <i>SAMPLE SELECTION (樣品選擇)</i>	5
Table I: Test Requirements and Procedure	6
(附錄一: 測試要求)	
Table II: Material	7-10
(附錄二: 材料證明)	

1. SCOPE (範圍)

This product specification defines the product performance and the test methods to ascertain the performance of the Wire to Board socket Housing & Terminal, which is designed and manufactured by Oupiin Electronic Co., Ltd.

(本產品規格書規定了由歐品電子有限公司生產的 Wire to Board socket Housing & Terminal 型連接器, 產品的特性及測試方法.)

2. REFERENCE DOCUMENTS (參考文件)

MIL-STD-1344A	Test method for electrical connector (電子連接器測試方法)
MIL-STD-202F	Test method for electrical components (電子零件測試方法)

3. FEATURE & DIMENSIONS (特徵及尺寸)

3.1. PRODUCT DIMENSION (產品尺寸)

These connectors shall have the dimensions as shown in drawing.

(本產品的相關尺寸參考圖面.)

3.2. PCB/PANEL LAYOUT (印刷電路板佈局)

The recommended PCB layout is shown in drawing.

(本產品適用的 PCB layout 參考圖面.)

3.3. BILL OF MATERIAL (材料清單)

Harmful material control follow the requirement of RoHS. The bill of material and product number is described in drawing.

(有害物質控制符合RoHS指令要求. 本產品使用的材料參考附件.)

3.4. MECHANICAL & ELECTRICAL CHARACTERISTIC (機械及電氣特性)

The connector shall have the mechanical and electrical performance as described in drawing.

(本產品的機械及電氣特性見圖面:)

3.5. PACKAGING (包裝)

Products shall be packaged according to requirements specified in purchase order for safe delivery. Products required carrier tape should meet the proper specification per purchase order. Connector container and the packaging specification is shown in package drawing.

(產品包裝可依客戶指定要求. 本產品採用 Bulk Package / Pins Per Reel)

包裝，具體見包裝圖面.)

3.6 RATING CURRENT AND RATING VOLTAGE 額定電流與額定電壓

Rating current is 1.0A, rating voltage is 125V DC/AC RMS.

額定電流 1.0A，額定電壓 125V DC/AC RMS。

3.7 STORAGE AND OPERATING TEMPERATURE 儲存與使用溫度

Temperature range: -40°C~+85°C, including terminal temperature rise for rating current.

溫度範圍：-40°C~+85°C，包含接觸端子的額定電流溫升。

4. ENVIRONMENTAL (環境要求)

4.1. SOLDERABILITY (可焊性)

Connectors meet solder ability to MIL-STD-202F. Finish shall be free of contaminants.

(產品可焊性符合 MIL-STD-202F 標準規定的相關要求，表面不得有污染物.)

4.2. RESISTANCE TO SOLDER HEAT (耐焊接熱)

WAVE SOLDERING (波峰接)

Each cycle consists of three consecutive phases.

(每個焊接週期包括三個連續的階段)

1. Preheat (預熱)

The steady temperature of the preheat zone is 90~125°C.

(預熱區最終溫度控制在90~125°C)

2. Soldering (焊接)

To avoid the secondary tin-melting, the temperature on PCB upper surface is 160°C Max. for products with lead, or 200°C Max. for lead-free products. The temperature of the PCB bottom surface shall not be exceed 100°C more than the temperature of the PCB upper surface. The peak temperature is during 220~245°C for products with lead, or 230~250°C for lead-free products. The tin dip time is duration for 3~ 5 seconds.

(有鉛產品板面溫度不得超過160°C，無鉛產品板面溫度不得超過200°C，以防止貼片零件二次熔錫。板面溫度與板底的溫度溫差不得超過100°C。板下溫度峰值有鉛產品維持在220~240°C，無鉛產品控制在230~250°C。浸錫時間控制在3~ 5 秒。)

3. Cool Down (冷卻)

Cool down shall not exceed 6°C per second.

(冷卻速度不超過6°C/秒.)

Note: (說明)

Device temperature measurements are referenced from the top-center of the package outer surface.

(設備溫度量測時以從頂部中間位置測量為準.)

5. PERFORMANCE AND TEST DESCRIPTION

(性能及測試)

5.1. REQUIREMENT (要求)

Product is designed to meet electrical, mechanical, and environmental performance requirements specified in **Table I**.

(本產品設計符合附表一所述的機械，電氣及環境要求。)

5.2. TEST CONDITION (測試條件)

Unless otherwise specified, all tests shall be performed at ambient environmental conditions.

(除非特別注明，所有測試在室溫條件下完成；)

5.3. SAMPLE SELECTION (樣品選擇)

Test samples shall be selected at random from current production. No test samples shall be reused. Samples are pre-conditioned with 10cycles of durability. Each group shall be containing 5 test samples.

(測試樣品從現生產的產品中隨機抽取，所有測試過的樣品不得重複使用。樣品已預先插拔10次，每組測試有5個樣品；)

Table I: Test Requirements and Procedures
(附錄一:測試要求)

Items (項目)	Requirements (要求)	Test Methods (檢測方法)
1. Confirmation of Product (產品確認)	Product shall be conforming to the requirements of applicable product drawing. (產品必須滿足相關檔的規定)	Check the dimensions and functions per applicable product drawing in your eyes. (目視，尺寸及功能依產品圖面檢查)
2. Contact Resistance (接觸阻抗)	20 mΩ Max. initial (最大.初態)	Subject mated contacts assembled in housing to closed circuit of 100 mA max. at open circuit voltage of 20 mV max. (所述固定在外殼裏的端子連結到一個封閉回路中測試：電流 100 mA，電壓 20 mV max.)
3. Insulation Resistance (絕緣阻抗)	100 MΩ Min. (最小)	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. MIL-STD-202, Method 302, Condition B (500 V DC±10%). (測試產品端子間以及端子與接地間的電阻，適用：MIL-STD-202,方法 302，條件 B)(500V DC±10%)
4. Dielectric Strength (耐電壓)	Connector must withstand test potential of 250 V AC for 1 minute. Current leakage must be 0.5 mA max. (樣品必須承受測試電壓 250V AC，時間一分鐘，漏電流不大於 0.5 mA.)	Measure by applying test potential between the adjacent contacts, and between the contacts and ground in the mated connector. MIL-STD-202, Method 301. (測試產品端子間以及端子與接地間的電壓，適用：MIL-STD-202，方法 301。)

Material Housing : 007-1-PA66

[SGS Test Report Click here](#)

[如需 SGS 測試報告請點選此處](#)



TL/0028/1997.290/UK

TECHNYL® B 50H1

Description	Flame retardant copolyamide 66/6, unreinforced, heat stabilised, for injection moulding.									
Applications	<p>This phosphorus and halogen free flame retardant grade, UL 94 V0 (0.4 mm), offers excellent filling qualities and with good stiffness.</p> <p>It is particularly suitable for moulding insulating parts for electrical components :</p> <ul style="list-style-type: none">- On board materials for use in tunnels, satisfying specification n°3 of the Standard " Fire and Smoke " NF-F16102.- Components for electrical connections : junction blocks, terminal blocks, connectors. <p>This product is available in natural, black, and in colours on request.</p>									
Processing	<p>The material is supplied in airtight bags, ready for use. In the case that the virgin material has absorbed moisture, it must be dried to a final moisture content of less than 0,2% with a dehumidified air drying equipment at approx 80°C.</p> <p>Recommended moulding conditions :</p> <table><tr><td>Barrel temperatures :</td><td>- feed zone</td><td>240 - 250°C</td></tr><tr><td></td><td>- compression zone</td><td>245 - 255°C</td></tr><tr><td></td><td>- front zone</td><td>250 - 260°C</td></tr></table> <p>Mould temperatures : 60 at 80°C</p> <p>For more detailed information , please refer to the technical sheet "Injection moulding".</p>	Barrel temperatures :	- feed zone	240 - 250°C		- compression zone	245 - 255°C		- front zone	250 - 260°C
Barrel temperatures :	- feed zone	240 - 250°C								
	- compression zone	245 - 255°C								
	- front zone	250 - 260°C								
Safety	Please refer to the Material Safety Data Sheet B4									



Engineering Plastics

TECHNYL® B 50H1

Main properties

Values measured at 23 °C

The values of properties are for natural grade.

Properties	Standards	Unit	Values	
			EH 0 – 23 °C	EH 50 – 23 °C
Physical				
Water absorption, 24h in water at 23°C	ISO 62	%	1.1	-
Density	ISO 1183-A	g/cm ³	1.16	-
Moulding shrinkage longitudinal	RHODIA-EP	%	1.1	-
Moulding shrinkage transverse	RHODIA-EP	%	1	-
Mechanical				
Tensile Modulus	ISO 527	MPa	3700	2200
Yield stress	ISO 527	MPa	80	40
Elongation at yield	ISO 527	%	5	13
Nominal elongation at break	ISO 527	%	5	100
Stress at 50% elongation	ISO 527	MPa	-	41
Tensile stress at break	ISO 527	MPa	80	45
Flexural modulus	ISO 178	MPa	3500	2000
Flexural strength	ISO 178	MPa	105	70
Charpy notched impact strength	ISO 179/1EA-1993	kJ/m ²	3	12
Charpy notched impact strength ISO179/1A	ISO 179-1982	kJ/m ²	4	-
Charpy impact strength	ISO 179/1EU-1993	kJ/m ²	60	NB
Charpy impact strength ISO 179/1D	ISO 179-1982	kJ/m ²	60	999
Izod notched impact strength	ISO 180	kJ/m ²	3	10
Thermal				
Melt temperature	ISO 3146 - C	°C	242	-
Temper. of dimensional stability 1,8 MPa	ISO 75-2	°C	85	-
Coef. linear expansion longit. 23°C-85°C	ASTM E 831	E-5 / °C	6.5	-
Flammability UL94 thickness 0,4mm	ISO 1210/UL 94	-	V0	-
Flammability UL94 thickness 0,8mm	ISO 1210/UL 94	-	V0	-
Flammability UL94 thickness 1,6 mm	ISO 1210/UL 94	-	V0	-
Glow wire test thickness 1,6 mm	IEC 895-2-1	°C	960	-
Glow wire test thick. 1,6 mm : no flame	IEC 895-2-1	°C	650	650
Glow wire test thick. 0,8 mm : c < 5s	IEC895-2-1/HN60-E-02	°C	960	960
Glow wire test thick. 1,6 mm : <5s	IEC895-2-1/HN60-E-02	°C	960	960
Electrical				
Relative permittivity 1MHz	IEC 250	-	3.6	4
Dissipation factor 1 MHz	IEC 250	-	0.02	0.06
Volume resistivity	IEC 93	E14.Ohm.cm	10	10
Surface resistivity	IEC 93	E14.Ohm	10	0.01
Dielectric strength	IEC 243-1	kV/mm	34	30
Comparative tracking index KC	IEC 112	Volt	600	600
Comparative tracking index KB	IEC 112	Volt	575	-
Specific				
Fire and Smoke. F index	NFF 16.101 ET 16.102	-	2	-
Fire and Smoke. I index	NFF 16.101 ET 16.102	-	2	-
Fire and Smoke, specif.n°	NFF 16.102	-	3	-
Limit oxygen index	ISO 4589	%	33	37

Identification code

>PA66/6<

The information contained in this document is supplied in good faith. It is based on the extent of our knowledge of the products as listed, and on the tests and experiments carried out in our laboratories. It is to be used only as an indication and shall not be construed in any way as a formal commitment or warranty on our part. Compliance of our products with your conditions of application or use can only be determined pursuant to your own prior appropriate test. The listed values of properties are for natural grade, if not otherwise specified.



Engineering Plastics

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PRODUCT SPECIFICATION OF OUPIIN

Material Housing :UL

UL iQ for Plastics Yellow Card

第 1 頁 , 共 1 頁



QMFZ2 Component - Plastics

Friday, November 11, 2005

E44716

RHODIA ENGINEERING PLASTICS

QUARTIER BELLE-ETOILE AVE RAMBOZ BOITE POSTALE 64 ST FONTS CEDEX 69192 FR

Material Designation: **B 50H1(r1)**

Product Description: Polyamide 66/6 (PA66/6), unfilled, designated "Technyl" furnished as pellets.

Color	Min. Thick. (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str	IEC GWIT	IEC GWFI
ALL	0.38	V-0	4	0	120	-	-	-	-
	0.75	V-0	4	0	120	90	95	-	-
BK	1.0	V-0, 5VB	4	0	120	90	95	-	-
	1.5	V-0	4	0	120	90	95	-	-
	3.0	V-0	3	0	120	90	95	-	-

CTI: 0 IEC CTI (V): - HVTR: 0 D495: 6 IEC Ball Pressure (°C): -

Dielectric Strength (kV/mm): -

Volume Resistivity (10^xohm-cm): -

Dimensional Stability(%): -

ISO Tensile Strength (MPa): -

ISO Flexural Strength (MPa): -

ISO Heat Deflection (°C): -

ISO Tensile Impact (kJ/m²): -

ISO Izod Impact (kJ/m²): -

ISO Charpy Impact (kJ/m²): -

(r1) Virgin and regrind up to 50% by weight incl. have the same basic material characteristics, except for the 5VB rating.

NOTE Materials designated "Technyl" may be prefixed by the letters "TY".

Report Date: 10/21/1993

Underwriters Laboratories Inc®

UL94 small-scale test data does not pertain to building materials, furnishings and related contents. UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in components and parts of end-product devices and appliances, where the acceptability of the combination is determined by ULI.



PRODUCT SPECIFICATION OF OUPIIN

Material Terminal : Copper Alloy (Phosphor Bronze)


[SGS Test Report Click here](#)

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REPORT OF MATERIAL TEST

DATE: MAR.03,2010

Customer: 歐品電子有限公司	Commodity: C 5191 R PHOSPHOR BRONZE STRIP (H)	 ISO 9002:4M8Y035-00 台正字第 3545 號
Applied Standard: CNS 9503 Phosphor Bronze Sheets, Plates and Strips		

Chemical Analysis Test

Work No.	Size of Product			P(%)	Sn(%)	Cu+Sn+P(%)				
	Thickness (mm)	Width (mm)	Length (mm)							
	Standard									
8AC158A	0.250	18.000		0.126	6.046	99.956				

Mechanical & Physical Test

Work No.	Size of Product			Dimension Test		Tension Test		Hardness Test HV	Grain Size (mm)	Electric Conductivity (%)
	Thickness (mm)	Width (mm)	Length (mm)	Thickness (mm)	Width (mm)	Tensile Strength (kgf/mm ²)	Elongation (%)			
	Standard			-	(-) 0.10 - (+) 0.00	60 - 70	min. 8			
8AC158A	0.250	18.000		GOOD.	GOOD.	63.85	21.82	198.0 - 199.0	-	14.4

MINCHALI METAL INDUSTRY CO., LTD.
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QC Supervisor