

歐品電子(昆山)有限公司

OUPIN ELECTRONIC(KUNSHAN) CO.,LTD.

包裝作業規範(PACKAGING SPECIFICATION)

CONFIDENTIAL TOP SECRET

規範編號SPEC.NO. Q9111SPP-408

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|                                |      |                               |                  |                               |              |
|--------------------------------|------|-------------------------------|------------------|-------------------------------|--------------|
| 適用客戶<br>APPLICABLE<br>CUSTOMER | 一般客戶 | 適用產品<br>APPLICABLE<br>PRODUCT | 9111-143B00xGxxU | 包裝方式<br>PACKAGING<br>CATEGORY | TUBE PACKING |
|--------------------------------|------|-------------------------------|------------------|-------------------------------|--------------|

修訂履歷 REVISION HISTORY

| REV. \ ECN NO. | 頁次 PAGE                                                     |   |   |   |  |  |  |  |  |
|----------------|-------------------------------------------------------------|---|---|---|--|--|--|--|--|
|                | 1                                                           | 2 | 3 | 4 |  |  |  |  |  |
| E              | Change fittings proportion<br>修改配件比例                        |   |   |   |  |  |  |  |  |
| F              | Revise the quantity and the way of packing<br>修改包裝方式和數量     |   |   |   |  |  |  |  |  |
| G              | Modify single and full weight<br>(修改單重和整箱重量)                |   |   |   |  |  |  |  |  |
| H              | Modify part number<br>(修改料号)                                |   |   |   |  |  |  |  |  |
| J              | Correct the part number of screws and spacer<br>(修正螺丝和垫片料号) |   |   |   |  |  |  |  |  |
|                |                                                             |   |   |   |  |  |  |  |  |
|                |                                                             |   |   |   |  |  |  |  |  |

|                  |          |                |  |               |  |                |             |
|------------------|----------|----------------|--|---------------|--|----------------|-------------|
| 事業單位<br>DIVISION | 產發部產品開發課 | 核准<br>APPROVED |  | 審核<br>CHECKED |  | 制表<br>PREPARED | CCH 3/19/26 |
|------------------|----------|----------------|--|---------------|--|----------------|-------------|

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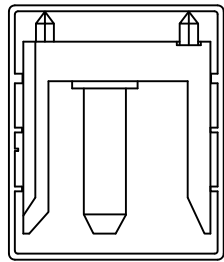
## 包裝作業規範(PACKAGING SPECIFICATION)

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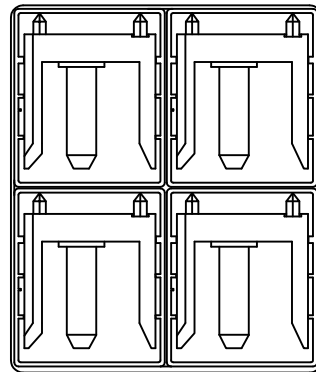
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### 包裝作業圖示及說明 PACKING OPERATION DIAGRAM & INSTRUCTION

### 備 注 REMARK

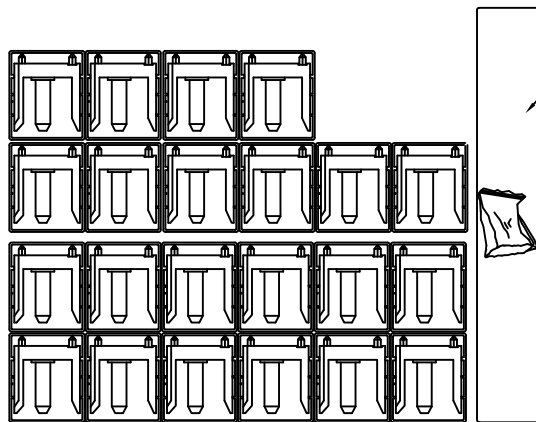


(圖1)產品裝入方式



橡皮筋

(圖2) 每4管為1捆



(圖3)每層放3捆。分2層放入,一盒共6捆,共22管  
Tube管在內盒的擺放示意圖,供參考

配件(9111-14MW墊圈,9111-14MS螺釘)  
配件自封帶裝好後,放入AB盒內,  
螺絲和墊片各裝入一個“AB盒”內  
用膠帶將AB盒四周粘住,在內盒側面並排放置

#### 一.Inner box packing mode

(內盒包裝方式)

(1) Each tube packing mode: Stuff one end of tube with stopper, stuff the other end of the tube after load into definite quality of product. As shown in drawing One. And stuffing in stopper, the end of the stopper must level with the tube mouth, can't be shown.

(每管包裝方式: 用塞子塞住管子一頭, 放入一定數量產品後, 塞住另一頭, 裝入方式如(圖一)所示, 且塞子塞入後, 末端要和管口平齊, 不可外漏。)

(2) Devide each two tubes product in one layer, laying mode: As shown in Drawing Two, the ends are away from tube 50mm, fix them with 1pcs rubber band.

(每捆4管產品, 放置方式: 如(圖2)所示, 兩頭離管口50mm, 各用1pcs橡皮筋纏2道固定。)

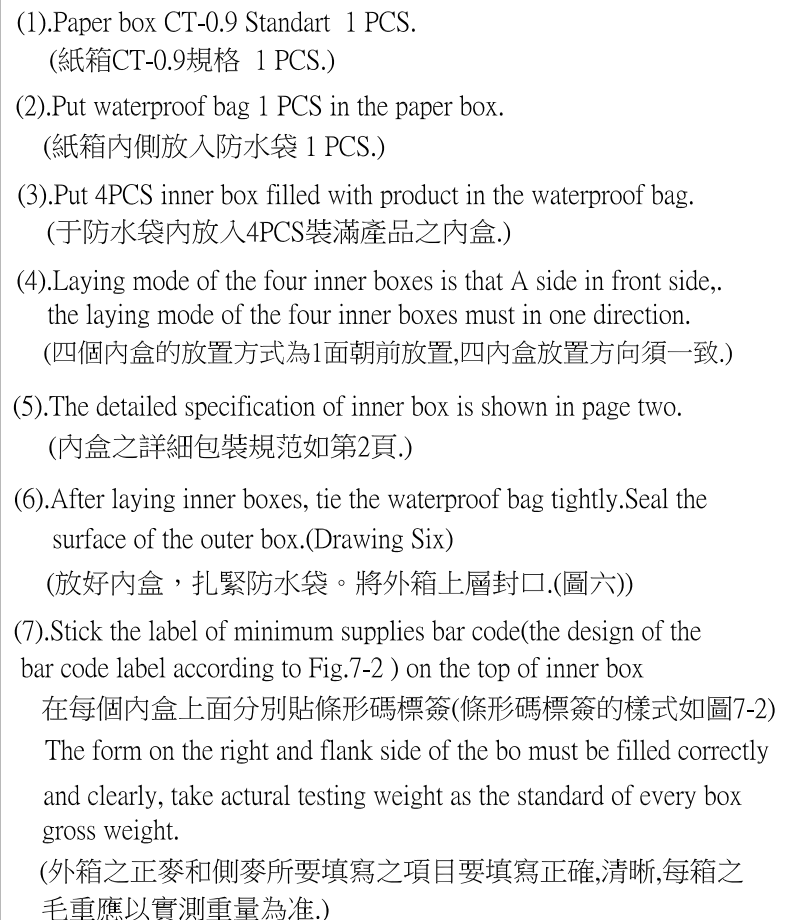
(3) Lay six bundles in one case with two layers, three bundles in one layer, 22 tubes in all. As shown in drawing Three. Place to reserve put fittings, quantity of the fittings and products from a complete set.

(一盒6捆分2層放入, 每層放3捆, 共22管。預留空處放置配件, 每內盒配件數量與產品相對應, 如(圖三)所示)

# 包裝作業規範(PACKAGING SPECIFICATION)

|                                                                                                                           |     |      |   |
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備 注



# 歐品電子(昆山)有限公司

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## PACKAGING SPECIFICATION (包裝作業規範)

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|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
|------------------------------|----------------|------|------------------|------------------|--------------|----------|----------------|---------------|---------------|---------|-----------------|----------|----------|
| SPEC.NO.(規範編號)               | Q9111SPP-408   |      |                  |                  |              |          |                |               |               | PAGE:   | 4/4             | REV.     | J        |
| PACKING MATERIAL (包 裝 材 料)   |                |      | PRODUCT P/N      | Parts P/N        | PACKING N.W. |          |                |               |               |         | WEIGHT (重 量) kg |          |          |
| MATERIAL NAME<br>(材料名稱)      | PART NO. (料 號) | Q'TY | (產品料號)           | (配件料號)           | (包材重量)       | PCS/TUBE | TUBE/INNER BOX | PCS/INNER BOX | INNER BOX/BOX | PCS/BOX | N.W./PCS        | N.W./BOX | G.W./BOX |
| PAPER BOXES (紙箱)             | CT-0.9         | 1    | 9111-143B001GxxU | 9111-143B001GxxU | 2.839128     | 34       | 22             | 748           | 4             | 2992    | 0.00320         | 9.57     | 14.00    |
| PACKING INNER BOX<br>(內紙箱)   | CT-0           | 4    |                  | 9111-14MW        |              | /        | /              |               |               |         | 0.00047         | 1.40     |          |
|                              |                |      |                  | 9111-14MS        |              |          |                |               |               |         | 0.00006         | 0.19     |          |
| TUBE<br>(管子)                 | TUBE-143       | 88   | 9111-143B002GxxU | 9111-143B002GxxU | 2.839128     | 34       | 22             | 748           | 4             | 2992    | 0.00344         | 10.29    | 14.72    |
|                              |                |      |                  | 9111-14MW        |              | /        | /              |               |               |         | 0.00047         | 1.40     |          |
|                              |                |      |                  | 9111-14MS        |              |          |                |               |               |         | 0.00006         | 0.19     |          |
| TUBE PLUG<br>(塞子)            | -----          | 176  |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
| WATERPROFF BAG<br>(防水袋)      | PE100*70       | 1    |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
| DRYING AGENT<br>(干燥劑)        | -----          | 3    |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
| RUBBER RIBE<br>(橡皮筋)         | -----          | 48   |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
| ZIPLOCK BAG<br>(自封袋)         | 4#             | 4    |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
| ZIPLOCK BAG<br>(自封袋)         | 5#             | 4    |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |
| 9111-MW<br>9111-MS<br>(一款一盒) | PVC-214        | 8    |                  |                  |              |          |                |               |               |         |                 |          |          |
|                              |                |      |                  |                  |              |          |                |               |               |         |                 |          |          |

1.NOTE: (注意)

When the finished products have been made,take the actual weight as the standard of gross weight in each box.

(成品出貨時,每箱之毛重應以實測重量為準)

When the finished products have been made,stick the proper designation list on the box according to product demand.

(成品出貨時,依據出貨要求貼上相對應的標籤單)